

# Minutes of proceedings of the Institution of Civil Engineers Volume 155, pt. 1

## MINUTES OF PROCEEDINGS OF THE INSTITUTION OF CIVIL ENGINEERS VOLUME 155, PT. 1

INSTITUTION OF CIVIL ENGINEERS (GREAT BRITAIN)



This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1904 Excerpt: ...186 could be in any way due to the skin on the plates. The  $\frac{1}{2}$ -inch plates, 05 square inch in area would be about 0375 inch thick, with a width of 1336 inch with surface skin on; in the 1-inch plates the width with surface skin on would be only 04 inch. In the case of round bars tested with the skin on, the elongation was generally greater than in the same bars turned; and it was possible that the same effect might explain the elongation of these plates. Suitable heat-treatment would restore almost completely the ductility of material which had been rendered brittle; but no heat-treatment could render steel good which was chemioally bad, although even in such cases it might frequently be improved. The finishing temperature in rolling or forging had a marked influence on the physical properties of the steel, and modern research pointed to the fact that heat-treatment had more influence on the physical properties than work, provided a reasonable amount of the latter had been put upon the finished plate or bar. By varying the heattreatment, the elastic limit, and ductility as shown by the extension, could be varied within wide limits, and the conditions both as to heating and rate of cooling had a marked influence on the general properties. Steel castings which were quite brittle as cast could be made by heat-treatment almost as ductile as forged material, the whole structure as shown by the microscope being changed. Mr. Houghton. Mr. Sidney A. Houghton was glad to see that the Author had called attention to the possibility of time errors occurring in testing. Many people seemed to regard the figures on test-sheets as if they were produced by a calculating machine, and appeared to be unaware that

the results could be materially influenced  
by the Mr. highl...

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